



THE EDGE

Scheduled Maintenance Program

Step 1

Prior to an ongoing maintenance proposal the following cleaner information must be verified acceptable or corrected.

- Cleaners are properly positioned.
- System has or install access portals with doors for proper setup and future maintenance, 6"x3"x2" shelf cleats may be added for 2"x12" plank to create safe work platform with certain rock box configurations.
- All cleaners are setup properly with correct x-y & c axis and where needed blades / tips replaced.
- Installation of required agreed upon un-installed cleaners and v-plows.
- \$500.00 per cleaner + travel & mileage (if cleaner assembly and mounting components were purchased from ISSI)

Step 2

On Going Maintenance Proposal:

Will be based on a quoted flat rate specifically and limited to belt cleaners.

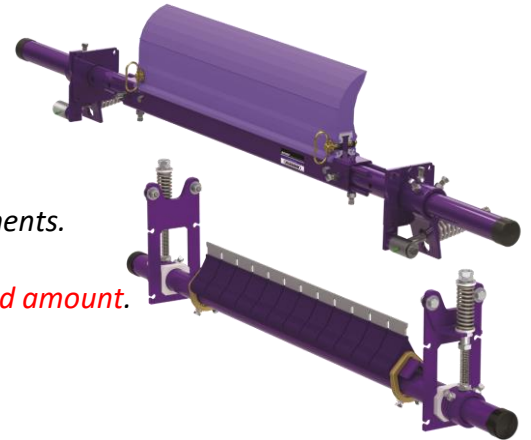
On an agreed maintenance cycle (Monthly, quarterly etc.)

- A) Cleaners are inspected.
- B) Spring tensions are adjusted to manufactures recommended measurements.
- C) Blades replaced as necessary from customers inventory
- \$200.00 flat rate INSTALLATION FEE per blade added to back side of quoted amount.**
- D) Any other repairs to cleaners will be on an as needed quoted basis.

The Edge Pro Program additional inspection services:

- Belt Tracking
- Belt Condition
- Splice condition
- Idler inspection – Identify and mark non turning rollers
- Pulley inspection (Tail, Head, Drive and all transitional pulleys)
- Pulley lagging
- Skirt board inspection.

After finishing each system technician will send full PDF report to specified contacts of findings and adjustments that were made.



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FOR SERVICE CONTACT

CONTACT YOUR LOCAL ACCOUNT
REPRESENTATIVE, OR
CALL 1-800-663-4949