



THE CYCLONE PRO PROGRAM

Scheduled Maintenance Program



THE CYCLONE PRO PROGRAM ENSURES UPTIME AND EFFICIENCY

Industrial Supply Solutions and Conveying Solutions have launched a conveyor belt cleaner inspection/maintenance program. The service will help customers achieve production targets, minimize unscheduled downtime and demonstrate sustainable improvements with Conveying Solutions conveyor belt cleaner service expertise.

“We aim to partner with maintenance managers, reliability engineers and plant managers to thoroughly analyze their conveyor belt cleaners, helping them meet production goals and overcome challenges. We want to help our customers by serving as an extension of their maintenance teams, bringing the knowledge of a dedicated service team to help support their operation.

The service program includes a complete Conveyor Belt Cleaner inspection by a Conveying Solutions certified service technician. Following the inspection, customers receive a copy of the inspection report, which provides the current status of their Conveyor Belt Cleaners and detailed recommendations to prevent downtime. This information allows customers to maximize uptime and productivity, and as a result, increase profitability.

Step 1

Prior to an ongoing maintenance proposal the following cleaner information must be verified acceptable or corrected.

- Cleaners are properly positioned.
- System has or install access portals with doors for proper setup and future maintenance, 6”x3”x2” shelf cleats may be added for 2”x12” plank to create safe work platform with certain rock box configurations.
- All cleaners are setup properly with correct x-y & c axis and where needed blades / tips replaced.
- Installation of required agreed upon un-installed cleaners and v-plows.
- \$750.00 per cleaner + travel & mileage (if cleaner assembly and mounting components were purchased from ISSI)

Step 2

On Going Maintenance Proposal:

Will be based on a quoted flat rate specifically and limited to belt cleaners.

On an agreed maintenance cycle (Monthly, quarterly etc.)

A) Cleaners are inspected.

B) Spring tensions are adjusted to manufactures recommended measurements.

C) Blades replaced as necessary from customers inventory

\$250.00 flat rate INSTALLATION FEE per blade added to back side of quoted amount.

D) Any other repairs to cleaners will be on an as needed quoted basis.

Cyclone Pro Program additional inspection services:

- *Belt Tracking*
- *Belt Condition*
- *Splice condition*
- *Idler inspection – Identify and mark non turning rollers*
- *Pulley inspection (Tail, Head, Drive and all transitional pulleys)*
- *Pulley lagging*
- *Skirt board inspection.*

After finishing each system technician will send full PDF report to specified contacts of findings, adjustments that were made and recommendations.

For more information about Conveying Solutions, LLC Cyclone Pro Program visit www.csllc.us or contact us by phone 800-663-4949.



Conveying Solutions, LLC®



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